# CHICAGO NORTH SHORE AND MILWAUKEE RAILWAY COMPANY

# ANNUALREPORT

FOR THE YEAR 1946

SUPERINTENDENT, MAINTENANCE OF WAY, STRUCTURES & ELECTRIC POWER SERVICE

### CHICAGO NORTH SHORE and MILWAUKEE RAILWAY COMPANY

MAINTENANCE OF WAY, STRUCTURES and ELECTRIC POWER SERVICE DEPARTMENT

ANNUAL REPORT
FOR THE YEAR 1946

# FOREWORD

This report is an account of the work accomplished by the consolidated department and includes all A.F.E. and extra ordinary maintenance work performed by contractors and regular Company forces as well as information and statistics relating to the regular maintenance work which are of interest at this time and will be of value in the future for record and reference purposes.

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### ADDITIONS AND BETTERMENTS

### BALLAST - HOWARD-DEMPSTER LINE - A.F.E. 4591

Both tracks from the north side of Oakton Street to the switches south of Dempster Tower were reballasted by Company forces. Existing cinder ballast was removed to bottom of ties and new stone ballast applied. The average raise was 6 inches. At Main Street the 2 gauntlet switches, south of the street, were moved to the north side; all ties in the crossing renewed and new plank and asphalt crossings installed. Cinder shoulders were built to standard section.

During the progress of this work, cinders were also unloaded on the fill between Hamlin Avenue and the Canal Bridge for widening the embankment. The southbound side has been finished and work started on the northbound. 48 cars of cinders and 69 cars of stone have been used to date.

# INSTALLATION OF TIE PLATES IN ILLINOIS - A.F.E. 4473 and 4510

15,558 - 100# double shoulder tis plates were installed by Company forces on ties renewed in Main Line tracks in Illinois.

SE	CTION	100# TIE PLATES
4 7 8 16	- Lighwood - Lake Forest - Waukegan, West Line - Zion - Howard-Dempster - Glenayre	150 906 481 2,905 3,470 3,398
18	- Briergate - Deerpath	1,712
21	- South Upton TOTAL	1,636 15,558

### ADDITIONS AND BETTERMENTS - CONTINUED

# INSTALLATION OF 100# RAIL ANCHORS IN ILLINOIS - A.F.E. 4493

1,872 - 100# Improved Fair Rail Anchors were installed by Company forces on Main Line Tracks in Illinois.

SEC	TION	RAIL ANCHORS
16 -	Lake Bluff Howard-Dempster Glenayre	200 1,280 392
	TOTAL	- 1,872

# RAIL RENEWAL ON SIDE TRACKS IN ILLINOIS - A.F.E. 4521

65# rail and special work was renewed with secondhand 80# material at the following locations:-

				1 4		
Northfield Yard -		708 Track Feet	and	2 Tu	rnouts	3
Pettibone Yard -		Track No. 1			Track	
		Track No. 2	-	660	11	11
-		Track No. 5	-	673	17	17
-		Track No. 9	-	198	H	17
Shore Line Coal Co.	-	Lead Track	-	561	n	11
Glen Rock Avenue	-	Team Track	-	289	11	- 11
	- 000	Rynksel Lead	-	4.52	11	11
	-	Trestle Track	-	348	11	98
	-	Storage Track	100	264	11	95
Liberty Lake	-	Lead to Gravel Pi	t-	985	Ħ	11
		Track No. 2	-	880	11	11
		Track No. 3	-	560	11	10
				4191		
				61		

1,042 track feet of 80# rail, including 3 turnouts, were relaid with secondhand 100# material on the north end of the Oakton Street Interchange Track, south of Oakton Street, Skokie.

The Prairie Roads Company track at Northbrook was shortened 100 feet.

### ADDITIONS AND BETTERMENTS - CONTINUED

### REHABILITATION OF TRACK AND PAVEMENT - WAUKEGAN CITY LINES A.F.E. 4544

Complying with a request from the City of Waukegan, Railway forces removed the rails in Washington Street between Edison Court and West Street and replaced the brick pavement. The City resurfaced the street with asphalt, billing the Railway for the portion included in the track zone. 2,649 track feet of 91# rail was retired.

The flangeways on Washington Street from West Street to Utica Street were filled with asphalt.

The crossover from the northbound Main Line to the M.D. track and the connection to the old Washington Street Line were removed by Railway forces.

### CONSTRUCTION OF SWITCHING LEAD - 10th STREET, WEST LINE A.F.E. 5002

Work was started on construction of a switch track between 10th and 12th Streets, Waukegan, West Line to serve the Economy Coal Company Yard. To date part of the grading has been done by Economy Coal Company forces.

# INSTALLATION OF CAM LOCKS ON FACING POINT SWITCHES - SYSTEM A.F.E.'s 4476, 4477 and 4478

A total of 47 Pettibone-Mulliken Co. cam locks was installed on Main Line facing point switches over the system. These were distributed as follows:

- 17
- 5 - 1
- 20
188- 2

TOTAL- 47

### ADDITIONS AND BETTERMENTS - CONTINUED

### INSTALLATION OF MECHANICAL SWITCHMEN - SYSTEM - A.F.E. 4543

Pettibone-Mulliken Company Mechanical Switchmen were installed at 5 locations replacing spring connecting rods.

Highwood Yard - Main Line Crossover - Southbound Switch.
Highwood Yard - Northbound switch to Ladder Track.
Edison Court - Southbound switch to Cut and Add Track.
Harrison St., Milwaukee - Main Line Crossover - southbound
switch.
Harrison St.. Milwaukee - Northbound Switch to Ladder Track.

### INSTALLATION OF RECONDITIONED ANGLE BARS - A.F.E. 4551

4,614 pairs of 100# angle bars were renewed with reformed bars at various locations as follows:

SECTION		ANGLE	ANGLE BARS		
7	-	Waukegan, West	34	Pairs	
9	-	McKeon Road	2,318	H	
15	-	Milwaukee	135	11	
17	-	Glenayre	1,384	Ħ	
		Briergate	743	11	

TOTAL - 4,614 Pairs

4,063 pairs were renewed at other locations and charged to maintenance.

# INSTALLATION OF TIE PLATES IN WISCONSIN - A.F.E. 4511

7,740 - 100# double shoulder tie plates were installed by Company forces on ties renewed in Main Line tracks in Wisconsin.

SEC	CTION	TIE PLATES
10 -	- Mc <sup>K</sup> eown Road - Kenosha - Grange Avenue - Milwaukee	1,900 1,249 4,177 414
	TOTAL	- 7 71.0

### ADDITIONS AND BETTERMENTS - CONTINUED

### RETIREMENT OF CROSSOVER - KENOSHA - A.F.E. 4574

The south crossover between the southbound main track and the House track at Kenosha Freight Station was removed.

### EXTENTION OF SIDE TRACK - BIRCH ROAD - A.F.E. 4594

The side track south of Birch Road, Kenosha County, was extended south 165 feet, to serve a new industry. Construction consisted of secondhand 80# rail on new side track ties and cinder ballast.

### RAIL RENEWAL - WISCONSIN - A.F.E. 4524

22,345 track feet of 80# A.S.C.E. Rail were relaid with new 100# R.E. Rail on both tracks between Oak Creek Crossover and Howell-Rawson Crossover. Work was done under single track operation by the Herlihy Mid-Continent Company.

### BALLAST - WISCONSIN - A.F.E. 4565

The Herlihy Mid-Continent Company reballasted both tracks from Oak Creek Trestle to the south end of College Avenue curve, a total of 34,800 single track feet. Track was skeletonized from Oak Creek to Howell-Rawson Crossover and raised on new stone. North of Howell-Rawson, very little skeletonizing was done, the track being raised on the old ballast and dressed with new stone. Average lift was 4½ inches. High shoulders were cut down and low shoulders built up with cinders. Ties were renewed where necessary and all farm crossings renewed. All work was done under single track operation except the southbound track north of Howell-Rawson Crossover.

# The following material was used:

3,278 Cross Ties 100 Cars Stone Ballast 2 Cars Gravel Fill 14 Cars Cinders

Included in this job was the reconstruction of 1,605 square feet of concrete sidewalks at various crossings in Racine to complete the work done in 1945.

### ADDITIONS AND BETTERMENTS - CONTINUED

### RETIREMENT OF CROSSOVERS IN WISCONSIN - A.F.E. 4529

The Main Line crossover south of Rawson Avenue, Milwaukee County, was retired by Herlihy Mid-Continent Company forces.

### INSTALLATION OF 100# RAIL ANCHORS IN WISCONSIN - A.F.E. 4494

1,635 - 100# Improved Fair Rail Anchors were installed by Company forces on Main Line tracks in Wisconsin.

SECTION	RAIL ANCHORS
11 - Racine 13 - Carrollville	480 1,155
	TOTAL - 1.635

# RAIL RENEWAL ON SIDE TRACKS IN WISCONSIN - A.F.E. 4522

65# rail and special work was renewed with second-hand 80# material at the following locations: -

Tanck Avenue Yard, Kenosha -

Lead Track - 222 Track Feet Siding No. 1- 535 Track Feet

Milwaukee Terminal

Tracks No. 4 and 5 - 336 Track Feet

### JOB ORDERS

# TRACK EXTENSION - HOUGH COMPANY, LIBERTYVILLE - JOB ORDER 555

The Hough Company at Liberty Lake constructed a new concrete loading platform, 122 feet long and 34 feet wide, at the west end of and between the 2 tracks serving their plant. Railway forces extended the south track 190 feet using secondhand 80# rail on new ties and gravel ballast. Grading and ballast were furnished by the Hough Company. The balance of the south track was resurfaced with cinders. The west end of the north track was lowered to bring car floors level with the platform. Wheel stops were installed at the end of both tracks and both tracks electrified.

### MAINTENANCE WORK

In addition to the routing work of maintaining the track and right-of-way, the following work was done and charged to Maintenance Accounts: -

Surfaced both tracks from South Avenue, Glencoe, to Braeside, Deerpath Avenue to Woodland Avenue, Lake Forest and from Lake Bluff to Downeys on the Shore Line.

Surfaced both tracks of the Oakton Street Curve.

Moved south switches of Oakton Street gauntlet tracks to north side of street.

On the Skokie Valley Line surfaced both tracks from Dempster Street to Winnetka Avenue, from Highmoor to Westleigh Road and from Downeys to North Chicago Junction.

Renewed 100# rail in the southbound curve from Kelly's Siding to Green Bay Junction, South Upton, Skokie Valley Line, with new 100# rail.

### MAINTENANCE WORK - CONTINUED

Renewed broken guard rail chairs at North Chicago Junction on all divisions.

Renewed all rails in curves between North Chicago Junction and Valley Junction, Milwaukee Division, with 80# relayer rail.

Renewed 3 frogs in Valley Junction Crossing.

Surfaced both tracks from 22nd Street to 14th Street, North Chicago, West Line.

Both tracks from Holdridge Road to 23rd Street, Zion, were reballasted. Track was raised on the old ballast and dressed with new stone. Average lift was 4 inches. Shoulders were widened and built up with cinders. All crossings were rebuilt, with new stone ballast and ties and plank and asphalt surfaces.

Surfaced both tracks from 75th Street to Roosevelt Road, Kenosha, from Burlington Road to Bose Road and through Klinkert Road curve. Also from College Avenue to Harrison Street, Milwaukee.

Renewed 100# rail on high rail of northbound track through curve south of Harrison Street, Milwaukee, with secondhand 100# rail.

Repaired and renewed expansion rails on 6th Street Viaduct.

Renewed curve at Fowler Street on the Viaduct. The track zone was repaved with sheet asphalt by the Badger Construction Company.

Renewed 80# rail, plates and rail clips on the 3 pits at Milwaukee Terminal with secondhand 80# rail.

Ground corrugated rails on both tracks between Harrison Street and Mitchell Street.

Renewed 100# rail on both tracks under the C. & N.W. Ry. Bridge at North Chicago Junction, Shore Line, with secondhand 100# rail.

### MAINTENANCE WORK - CONTINUED

Surfaced both tracks from Arcady to the Des Plaines River and from Butterfield Road to Saint Mary of the Lake.

Renewed 4,063 pairs of 100# angle bars with reformed bars as follows:

SECTION	ANGLE	BARS
7 - Waukegan, West 8 - Zion 14 - Grange Avenue 15 - Milwaukee 16 - Howard-Dempster	360 2,528 302	Pairs Pairs Pairs Pairs Pairs
TOTAL -	4.063	Pairs

Secondhand 100# and 80" x 100" tie plates were installed on ties renewed as follows:

SECTION	TIE	TIE PLATES		
	100#	80"x100"		
3 - Highwood 4 - Lake Forest 5 - Libertyville 7 - Waukegan, West 9 - McKeown Road 10 - Kenosha 14 - Grange Avenue 17 - Glenayre	606 300 354 310	412 894 3,074 20 108 762 120		
	TOTAL -1,570	5,390		

Installed new plates and rail clips under the rails on the Inspection Pit at Mundelein.

# TRACK and ROADWAY DIVISION

### MAINTENANCE WORK - CONTINUED

### TIES RENEWED

Ties were renewed by Company forces as follows:

SECTION	MAIN LINE	SIDE TRACK	SWITCH
1 - Winnetka	267		-
3 - Highwood	738	191	65
4 - Lake Forest	2,642		•
5 - Libertyville 6 - Waukegan East Line	2,017	363	39
6 - Waukegan East Line	23	73	46
7 - Waukegan West Line	1,702	475	66
8 - Zion	3,412		66
9 - McKeown Road	1,041	156	4
10 - Kenosha	1,058	53	-
11 - Racine	10	91	
12 - 4-Mile Road	•	-	60
13 - Carrollville		•	
14 - Grange Avenue	2,449	7.	
15 - Milwaukee	638	35	24
16 - Howard-Dempster	2,981	350	277*
17 - Glenayre	2,294	887	188
18 - Briergate	1,104	76	9
20 - Deerpath	796	196	0
21 - South Upton	866		
Total by Company Forces *Includes 44 - 3rd rail c		2,946	757

# By Herlihy Mid-Continent Company

#13 - Carrollville #14 - Grange Ave.	1,382 1,250	:	0
Total by Contractor	2,632		-
GRAND TOTAL - Ties Renewed	26,670	2.946	757

### ADDITIONS AND BETTERMENTS

### CONSTRUCTION OF OFFICE AT HOWARD STREET - A.F.E. 4590

A frame office 8'-0 x 12'-6" x 8'-6" high was built on the north end of the southbound platform at Howard Street for the Chief Collector of the C.R.T. Co. and men handling North Shore trains in Chicago. Construction was done by C.R.T. Company Forces and the cost divided equally between the C.R.T. and North Shore Companies.

# BRIDGE PAINTING - HOWARD-DEMPSTER LINE - A.F.E. 4549

The Chicago Decorating Company painted the bridges on the Howard-Dempster Line from Chicago Avenue to the Drainage Canal. All structures were cleaned, spot coated and given two complete coats of structural paint.

### Locations covered are:

Chicago Avenue Custer Street Ridge Avenue Asbury Avenue Dodge Avenue Hartrey Avenue Drainage Janal

The Railway Company furnished all material and insurance.

# MISCELLANEOUS BUILDING WORK - HIGHWOOD YARD - A.F.E. 4546

The work of improving the Highwood heating plant was completed during the year by the Contractor, Thomas Killian. A new condensation pump was installed in a sump located at the west end of No. 4 Pit in the North Shop and connected to the pumps installed north of the Boiler Room in 1945.

All heating pipes, coils and traps in the 4 pits in the North Shop were replaced with new material.

### ADDITIONS AND BETTERMENTS - Continued

# MISCELLANEOUS BUILDING WORK - HIGHWOOD YARD A.F.E. 4546 - Continued

A new one-story concrete block building 42' x 36' was built in the South Yard in the space between the Speeder Shop and the Blacksmith Shop. The east wall of the Speeder Shop was removed, forming one large room. A 5-inch concrete floor was laid in the new addition and the old Speeder Shop and a pit 4'-5" x 8'-0" was built to facilitate repairs to track motor cars. Two large folding door about 11 feet wide are located in the south wall. Roof is flat type wood construction and includes a skylight. The interior was painted white with grey wainscot.

Immediately north of the Shop building, a concrete block boiler room, 14' x 20' inside dimensions, was built. Floor is 5-inch concrete and roof is reinforced concrete beam and slab construction. A 9-section secondand Ideal No. 4 Red Flash Boiler has been installed and connection to a new brick chimney. Radiation consists of two secondand unit heaters located in the Shop building. One unit heater was built from an old truck radiator. Boiler capacity is sufficient to heat the Electrical and Tin Shops as well as the Speeder Shop and Blacksmith Shop.

A small room was built in the northwest corner of the Boiler House and a Goder gas fired incinerator installed to enable the Accounting Department to burn tickets and records.

forces . All the above construction work was done by Railway

# CONSTRUCTION OF CONCRETE SIDEWALKS AT HIGHWOOD OFFICE - A.F.E. 4576

2,946 square feet of concrete sidewalk, 5 inches thick, were installed in front of the General Office Building, Annex and Barber Shop. Width varies from 4 feet to 6 feet. Jenkins and Boller were the contractors.

### ADDITIONS AND BETTERMENTS

Continued

### IMPROVEMENTS TO SOUTH SHOP, HIGHWOOD BARN - A.F.E. 4577

The original sloping wood and brick floor in the Carpenter and Paint Shop at Highwood Barn was removed and a new 6-inch concrete floor laid on a level grade. The 2 existing tracks were removed and relaid with 80# relay rail on new treated main line ties and new stone ballast grouted to seal the voids. All reil joints inside the Barn were thermit-welded. Drainage is provided by gutters in the floor running parallel with the rails and emptying into a new sewer line which discharges into an existing sewer. A concrete block retaining wall was built at the west end of the Shop to support the corridor leading to the Armature Room and north shop. A 6-foot fire door was installed in the north wall to give access to the Main Shop and a stairway and door built in the south wall at the center of the Shop. Track work was done by Company forces and all other work by Jenkins and Boller, Contractors.

Company forces removed the frame office located in the northwest corner of the Shop and built a new frame office on a 4-inch concrete floor in the corridor east of the Armature Room. An 18" x 22" window was cut in the north wall to permit observation of the North Shop.

Existing steam radiators on south wall of South Shop were reset by Railway forces and a new return line installed by Thomas Killian, Sub-Contractor for Jankins and Boller.

The Kelso-Burnett Company removed the 600 volt D.C. lighting system in the South Shop and installed a new 110 volt A.C. system. Fluorescent lights were installed over each machine and in the new office. General lighting is furnished by standard overhead fixtures.

This same contractor changed the power drive for the Shop machinery from 600 wolt D.C. to 230 A.C.

# ADDITIONS AND BETTERMENTS - Continued

### CONSTRUCTION OF BLACKSMITH SHOP AT HIGHWOOD - A.F.E. 5001

Work was begun by the Scown Building Company on the construction of a new concrete block building,  $32^{\circ}-4^{\circ}$  x  $34^{\circ}-8^{\circ}$ , to replace the Mechanical Department Blacksmith Shop which was destroyed by fire.

At the end of the year the Contractor had wrecked the old frame building and started digging trenches for the foundations.

Railway forces fabricated the steel columns and roof trusses from 80# rail and made up the necessary steel bearing plates, tie rods and anchor bolts.

# CONSTRUCTION OF STATION FACILITIES AT BUTTERFIELD ROAD - A.F.E. 4578

A standard low fill platform 32' x 8', standard "H" shelter and necessary lighting were installed by Company forces on the southbound track at Butterfield Road, Libertyville Line.

### RETIREMENT OF STATION FACILITIES AT CREAT LAKES - A.F.E. 4,799

Ticket collection facilities consisting of four frame 'icket booths grouped under a frame can opy roof together with wood picket fence and electric lighting and heating and located at the South end of the southbound platform, at beginning of high platform, were retired by Company forces.

# IMPROVEMENT OF PARKING FACILITIES AT EDISON COURT - A.F.E. 5003

The parking lot west of the station at Fdison Court was enlarged and improved by Jenkins and Boller, Contractors. The entire site was leveled and a 6-inch layer of cinders spread. 614 cubic yards of cinders were used. A semi-circular enclosure was provided for taxi-cab parking and separated from the main lot by a row of used ties set in the ground. A bumper consisting of old trolley poles fastened to ties set in the ground was built on the east side of the lot and posts set to define parking limits. All posts were painted aluminum by Railway forces. The Electrical Division installed 600 volt flood lighting mounted on poles.

### SPIDGE AND MULLDING DIVISION

# ADDITIONS AND BETTERMENTS - Continued

# CONSTRUCTION OF SHELTER AT HOLDRIDGE ROAD - A.F.E. 4560

The existing No. 3 shelter located on the southbound platform was retired and replaced with a stendard "H" type shelter. All work was done by Company forces.

# REPAIR CONCRETE FOUNDATIONS AT KENOSHA SUBSTATION - A.F.E. 4552

The existing concrete foundations under the outdoor equipment were rebuilt and repaired by Alfred Jensen, Contractor. A new mass concrete foundation was installed under the 3 oil transformers. Defective concrete in the 2 tower bases and the slab and piers under the lightning arrestors was removed and replaced.

# CONSTRUCTION OF AUTOMATIC SUBSTATION BUILDING SOUTH OF 7- MILE ROAD - A.F.E. 4525

An automatic substation building and yard was constructed east of the right-of-way, south of 7-Mile Road by Henry Danischefsky, General Contractor. The Contractor erected a one-tory brick building 19'x40' with concrete floor and pit and precast roof, built concrete foundations for outdoor equipment, installed earth fill and stone paving in yard and around building, installed chain link fence around yard and built access road and runway to track.

Railway Company Electrical forces erected steel structure in yard and installed apparatus.

# SHELTER AT COLLEGE AVENUE - A.F.E. 4558

The existing No. 3 shelter on the northbound platform was retired and replaced with a standard "H" type shelter. All work was done by Company forces.

# BRIDGE AND BUILDING DIVISION ADDITIONS AND BETTERMENTS - CONTINUED

# IMPROVEMENTS AT MILWAUKEE BARN - A.F.E. 4547

The concrete floor between Tracks 1 and 2 and south of Track 1 to the south wall was removed and a new 6 inch concrete floor installed about 9 inches below top of rail and at same level as floors in rest of Parn.

Drainage is provided by gutters in floor running parallel with rails and connected into new sewer lines which discharge into the catch basins in the pits. Concrete floors in Pits No. 1 and 2 were broken out and rebuilt to improved grade and cross-section including gutters along both sides of both pits. A new water line with 3-hose connections was installed under the floor between Tracks 1 and 2 and a new 3'x7' door cut in the south wall of the building at the east end. Henry Danischefsky was the General Contractor on this work.

Railway forces leveled up the rails on the pits during the progress of the work.

The heating system was remodeled by the Maag Company. All steam mains, wall radiation, coils in pits and return lines were removed in the Barn and a 2-pipe vacuum return heating system installed. Unit heaters were installed in all pits and new radiators in the office and wesh rooms. A new vertical condensate pump and receiver were located in a sump at the east end of Pit No. 3 and a 10,000 square foot, electrically driven vacuum pump installed in the Boiler Room. All steam feeder mains and branches are covered. Work remaining consists of installation of overhead, thermostatically controlled unit heaters.

# MAINTENANCE WORK

# BRIDGES AND TRESTLES

The following repairs were made by Company Forces:

INDIAN CREEK, NORTHFIELD	da	Renewed	2 piles, 2 caps and 1 brace.
HIGHMOOR		Renewed	13 piles, 6 caps, 10 braces, 5 stringers, 133 ties and 17 guard rails.
LAMB'S TRESTLE, HIGHMOOR	+	Renewed	10 piles, 3 caps, 1 brace, 5 stringers, 34 ties, 9 guard rails and 2 mudsills.
SOUTH UPTON TRESTLE		Renewed	8 piles, 2 caps, 8 stringers and 6 guard rails.
BEACH ROAD	Ca.	Renewed	all 48 ties and 12 guard rails Raised bridge 5 inches by setting beams on 80# rails laid on the bridge seats.
PUETZ ROAD	-	Renewed	2 braces only.
PUETŻ ROAD  LAYTON AVENUE			2 braces only.  14 piles, 5 caps, 4 braces, 5 stringers and 4 ties. Rebuilt bulkheads at south end of both trastles and renewed 1 mudsill.
		Renewed	14 piles, 5 caps, 4 braces, 5 stringers and 4 ties. Rebuilt bulkheads at south and of both trastles
LAYTON AVENUE MATERIAL		Renewed	14 piles, 5 caps, 4 braces, 5 stringers and 4 ties. Rebuilt bulkheads at south end of both trastles and renewed 1 mudstil.

### MAINTENANCE WORK

### BRIDGES AND TRESTLES - Continued

WOODLAWN AVENUE, LAKE FOREST - Renewed all 112 ties and 10 guard rails. Raised steel column under west beam at north end of south-bound bridge and set on a concrete pier.

### CONTRACT WORK

The Chicago Decorating Company painted both main line bridges and the interchange track bridge over Cicero Avenue, U.S. 41, South of Oakton Street, Skokie. These structures were cleaned, spot coated and painted 1 full coat of aluminum.

The same contractor painted the bridge over U.S. 41 at Onwentsia Road. This bridge was cleaned, spot coated and painted 1 full coat of gray structural paint.

The Railway Company furnished all material and insurance.

The Herlihy Mid-Continent Company raised bents No. 6 and 7 on the Canal Bridge early in January to bring the track to proper grade. Bents were raised to required height with hydraulis jacks and steel plates inserted between concrete pier and sole plates of columns. Plates were electric welded together and coated with asphaltic material to keep out water.

### MAINTENANCE WORK

### BUILDINGS AND PLATFORMS

In addition to minor repairs to buildings and platforms on the system, the following major items were done:-

Built new headlight and marker rack at Roosevelt Road, Chicago

Euilt a new office at Wilson Avenue Station for the Manager of the Commissary Department.

At Dempster Tower all windows were replaced with check rail type sash. New screens and storm windows were built.

Extensive alterations and repairs were made to the Company owned house at Harrison Street, Skokie Valley Line.

Built a new storage room in the Ticket Office at Briergate Station, Skokie Valley Line.

Renewed all roof timbers, floor and stairways at Ravinia Subway. Lined the interior with asbestos board.

Repaired the second floor in the Public Service Building at Highwood for use as a storeroom.

Made extensive repairs to skylights on Highwood Car Repair Shops and installed a new doorway in the north wall for handling wheels and axles

New oil houses were installed adjacent to the Tool Houses at 9th Street, Waukegan and at Beach Road. These were converted from '2-frame ticket office; retired from Great Lakes.

Frame and glass enclosures were built in the substations at Racine and Milwaukes to furnish office space for the operators and to conserve heat.

At Carrollville Substation ventilators were installed in all upper sash. The old pump house was removed. A 4-ply built-up roof was applied over all the building, except the Tower, by the South Side Roofing Company of Milwaukee.

### MAINTENANCE WORK

# BUILDINGS AND PLATFORMS - Continued

A new 1-1/2" copper water service was installed at the Kenosha Passenger Station by the Zimmerman Plumbing and Heating Company of Kenosha.

The heating boiler at Milwaukee Barn was cleaned of scale and completely re-tubed by the Advance Boiler Company of Milwaukee.

At Milwaukee Terminal, the partition between the Record Room and the Auditorium was covered with sheet rock. The ceramic tiles at the Michigan Avenue entrance to the Terminal were renewed by the E. C. Neidner Company of Milwaukes.

A 4-ply built-up roof was applied over the north and south sections of the Freight House at 6th and Clybourn Street. The high center section was not reroofed. Work was fone by the South Side Roofing Company.

# MA ENTENANCE WORK

# MACHINE SHOP

Repaired 13 frogs and 10 switch points.

Overhauled 7 Section Gang motor cars, 8 Maintainers' speeders, and 6 push cars. Made running repairs to all motor cars and push cars as required.

Street, 6th & Clybourn, 3rd and Wells and Wisconsin Avenue by the arc-welding method.

equipment. Meintained all Way Department tools and work

Made and repaired parts for Signal and Interlocking

Cut bars and pins and welded parts for Mechanical

# TIN SHOP

Did all necessary work required in repairs to buildings and heating plants.

Renewed 25% of the gutters and downspouts on the Zion Station.

House. Installed new hot air furnaces in one Company

Made water coolers, flush tanks, water supply tanks, card holders, toilet chutes, destination box panels, car heater magazines, roof flanges, roof jacks and ventilators and did other sheet metal work as requested by the Mechanical Department.

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### MAINTENANCE WORK

### MISCELLANEOUS

Maintained Adams and Wabash, Wilson Avenue and ... Howard Street Passenger Stations, Montrose Freight Station and South State Street Baggage Room in Chicago.

Operated steam heating plants at Wilson Avenue Station, Highwood Office, North Chicago Barn, Waukegan Garage and Milwaukee Barn

Repaired asphalt crossings on the system.

Operated the Weed Killer.

Repaired Company owned houses and buildings as requested by the Real Estate Department.

### FENCING

73rd Street to 67th Street Kenosha - both sides including industrial property

4.290 ft.

Oakwood Road - East Side

1,320 Ft.

Total Fence Rebuilt by Company Forces 5,610 Ft.

Installed new cattle guards and wing fences at Balb, h farm crossing, south of College Avenue.

Repainted the chain link fence on the east side of the right of way at Elm Street. Winnetka.

On the Libertyville Line, the Cyclone Fence Co. rebuilt the existing fence between Milwaukee Ave. and Gerfield Ave. on both sides of the right-of-way. Fence was completely renewed with steek posts and #9 gauge fabric. A total of 3.968 feet of fence was rebuilt.

On the west line in North Chicago, the Cyclone Fence Company started to rebuilt the existing right-of-way fence on both sides between 13th Street and 20th Street. Work accomplished in 1946 was, the removal of old fence and setting of steel corner and line posts between 20th Street and 16th Street.

### MAINTENANCE WORK

### BUILDINGS PAINTED

### Location

### Description .

Adams & Wabash Station - Washed inside. - Painted inside and outside. Wilson Avenue Station Linden Avenue Shelter Painted outside. Lake Avenue Gate Tower - Painted outside. Forest Avenue Shelter - Painted outside. - Painted outside.
- Painted inside. Kenilworth Shelters Indian Hill Station and Subway Revinia Subway Painted inside.
Painted inside and outside.
Painted inside and outside.
Painted inside and outside. Ravinia Tower Braeside Shelter & Tower Lincoln Avenue Shelter & Tower Highland Park Station - Washed inside. Highwood Avenue Station & Shelter - Painted outside. Washington Ave. Sec. House & Tool House Painted outside. Washington Avenue Tower - Painted inside and outside. Highwood Speeder Shop - Painted inside and outside. Highwood Boiler Room Painted inside. Sacred Heart Shelters - Painted outside. Farwell Gate House - Painted inside and outside. Farwell Shelters Painted outside. Lake Forest Station & Flag Shanty - Painted inside and outside. Scott Street Shelter - Painted outside. Noble Avenue Shelters & Tool House - Painted outside. Arden Shore Shelter Painted outside. Downeys East Line Station - Painted outside. Downeys West Line Station - Painted outside. Great Lakes Station & Shelters - Painted outside. 22nd St. E. Line Shelter & Tower - Painted inside and outside. 18th St. E. Line Shelter Cyclone Shelters & Shanty 14th St. E. Line Shelters - Painted outside. - Painted outside.
- Painted outside. 12th St. E. Line Shelter - Painted outside.
10th St. E. Line Shelter - Painted outside.
Beach Section House - Painted inside. - Painted inside and part of Zion Station outside.

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### MAINTENANCE WORK

# BUILDING PAINTED - Continued

# Location Description

McKeown Rd. Section House - Painted inside.

Kenosha Substation - Painted inside.

Bose Rd. Substation - Painted inside.

Taylor Avenue Substation - Painted inside.

Racine Station - Washed inside.

4-Mile Road Substation - Painted inside.

Painted inside.

Painted inside.

4-Mile Road Substation
Carrollville Section House & Substa.Painted inside.
Painted basement and outside

Washed Waiting Room.

Lake Bluff Station - Painted inside.

Rondout Shelters - Painted outside.

Libertyville Station - Painted inside.

Libertyville Station - Painted inside.
Libertyville Section House - Painted inside.
Mundelein Station - Washed inside and painted

# COMPANY HOUSES DECORATED

# Location <u>Description</u>

546-550 Lincoln Avenue, Winnetka - Painted outside stores and apartment.

stone trim.

550 Lincoln Avenue, Winnetka - Painted inside apartment.
Liberty Lake - Lumber Dealers
Supply Company - Painted outside.

# CONTRACT PAINTING

At Highwood, The Chicago Decorating Company painted the North and South Car Repair Shops, Armature Room and connecting passageway. All interior walls and ceilings were cleaned and spray painted white, steel trusses, crane rails and Kinnear doors painted 2 coats, interior trim and skylights painted one coat and all pipe and sprinkler lines painted in distinctive code colors. Exterior trim and skylights painted 2 coats. The Railway Company furnished all material and insurance.

# ADDITIONS AND BETTERMENTS

INSTALLATION OF BLOCK SIGNAL SYSTEM - STATE LINE TO MILWAUKEE A.F.E. 4506 and 4507

This work was completed during the year by the installation of track circuits through the crossovers at Winthrop Harbor, McKeon Road, 64th Street, Kenosha, Oak Creek, Grange Avenue and Oklahoma Avenue. All work was done by Company forces.

IMPROVEMENT OF CROSSING PROTECTION AT 20th AND BROADWAY, NORTH CHICAGO - A.F.E. 4573

The existing track box operated autoflags at these two crossings were retired and replaced by track circuit controlled flasher light signals. Two signals are installed at each crossing, each equipped with front and back lamp units and the southwest signal at Broadway has two extra lamp units mounted to warn northbound traffic on Commonwealth Avenue. All work was done by Company forces.

# INSTALLATION OF CROSSING GATES FOR NASH COMPANY - JOB ORDER #561

At the request of the Nash Motors Company, Railway forces installed 2 wire-connected manually operated crossing gates at each of the 2 Nash crossings in Kenosha. Frame cabins, built at the Carpenter Shop, were placed at each location and equipped with annunciators controlled through existing track circuits. The Nash Company bore all costs of installation and also operates and maintains the gates and appurtenances.

### ADDITIONS AND BETTERMENTS - Continued

### SIGNAL INSPECTOR

Made insulation tests of line cable from Indian Hill to Harbor Street, Glencoe, State Line to Kenosha and Austin Avenue to Harrison Street, Milwaukee.

Made insulation test of short-run wires and cables at South Upton Plant.

Made relay tests from 22nd Street, North Chicago to State Line.

Made circuit controller tests from Howard Street, Chicago to Milwaukee on the Main Line and from Indian Hill to Harbor Street, Glencoe on the Shore Line.

### MAINTENANCE WORK

In addition to the routine work of maintaining interlocking plants, block signals and crossing protection devices, the following major items of work were done and charged to Operating Accounts: -

Oil burning switch lamps at North Chicago Junction were replaced with electric lights.

Two-way gate lamps were installed on street arms of automatic gates at 28 locations as follows: -

East Prairie Road
Crawford Avenue
Kostner Avenue
Oakton Street
Main Street
Niles Center Road
Dempster Street
Simpson Street
Glenview Road
Winnetka Avenue

Willow Ro	ad
Deerfied	Road
Berkley H	Road
Scranton	Avenue
Mawman Ar	renue .
14th St.	No. Chicago
27th St.	, Zion
75th St.,	Kenosha
73rd St.	, Kenosha
67th St.	Kenosha

### MAINTENANCE WORK - Continued

Automatic gate pedestals at Glenview Road, Knollwood, Oakton Street and 52nd Street, Kenosha, were renewed after being damaged by automobiles.

Five automatic gate pedestals were replaced at the following locations overhauled in the Shop: -

Belvidere Street, Waukegan - 1 Gate
21st Street, Zion - 1 Gate
67th Street, Kenosha - 1 Gate
East Prairie Road, Skokie - 1 Gate
Oakton Street, Skokie - 1 Gate

Total - 5 Gates Overhauled

Forty-Four gate motors were repaired by the Holt Electric Company at Milwaukee.

Eighty-four relays were overhauled in the C.R.T. Co. Relay Shop.

Trunking was removed and underground cable and bootlegs installed at 5 signal locations in South Upton Plant and also at 14th and 16th Streets, North Chicago, Beach Road, 21st Street, Zion and the track cut at Wadsworth Road.

Bootlegs and track cables were relocated at 24 signal and crossing protection locations on the Skokie Valley Line. This work was necessitated by the moving of insulated joints during rail renewals in past year.

At Winnetka Avenue, Skokie Valley Line, the northeast automatic gate pedestal was relocated temporarily and both gate arms extended due to widening of road.

The smash gates at Valley Junction were renewed, including the electric wiring.

# MAINTENANCE WORK - Continued

Manually controlled signals governing single track operation during rail and ballast work between Oak Creek and College Avenue were installed as needed. At the end of the job, these facilities were removed.

To provide quicker and more efficient service on emergency calls, a Night Meintainer has been stationed at Highwood from 4:00 P.M. to Midnight to handle calls in Illinois. Maintainers are on duty at Highwood, Kenosha and Racine on Sundays from 7:30 A.M. to Midnight. This additional coverage went into effect on December 26, 1946, and has been provided without additional forces by allowing a day off during the week for the men involved.

### MAINTENANCE WORK

### CROSSING GATE OPERATION

### 59 Automatic Gate Locations, including Middle Road

	1946	1945
Gates broken by automobiles Other interruptions*	124 384	119
21 Manually Operated Crossis Gate Locations	ng	
Gates broken by automobiles Other interruptions*	35 100	34 110

\*Includes interruptions due to power failures, blown fuses, mechanical failures, frosted contacts, line trouble, track circuit trouble, sleet, pedestrians breaking sidewalk arms, etc.

# CROSSING GATES AND SIGNALS MAINTAINED

Automatic Gates	54	- 54
Automatic Gates & Flashers	5	5
Manual Gates	20	20
Flasher Signals	6	4
Autoflags - Track Circuit	16	16
Autoflags - Manual Control	3	3
Block Signals - S.T. Miles	111.7	111.7
Switch Protection Signals	8	8
Fire Crossing Signals	4	4
Interlocking Plants	5	5
Smash Gates	3	3
Gate Indication Signals	12	12

### EQUIPMENT

### PURCHASE OF EQUIPMENT - A.F.E. 4555

The following items of equipment were purchased and charged to this A.F.E.:

- 1 Kalamazoo Model 27W Track Motor Car for the Bridge Gang.
- 1 South Bend Lathe, Model 117G for Speeder Shop

Work was completed by the Crerar Clinch Coal Company on the installation of Perfex Heat Regulators with Barometric Damper Controls at 17 locations. 13 locations were completed in 1945. During 1946, equipment was installed at:

> Edison Court Station Kenosha Station Racine Station Highwood Garage

2 Worthington 60 cubic foot, gasoline powered, Portable Air Compressors and 4 Worthington "Blue Brute" Tie Tampers were purchased and charged to A.F.E. 4591, the Howard-Dempster Line ballast job.

In addition the following items were purchased and charged to Operating: -

12 Barco Unit Tie Tampers

1 Gorman-Rupp Water Pump for Plumbers

1 Skill Grander - Model KS22 for Speeder Shop

1 Premier Furnace Vacuum Cleaner

2 12-gallon Hauck Torches

1 4-gallon Hauck Torch

1 Jacobsen 18" Power Lawn Mower

3 - 100,000# center dump ballast cars were purchased by the Mechanical Department from the Santa Fe Railway and reconditioned for use in ballasting work.

# WAY and STRUCTURES SUMMARY

		1946	1945	
Track Construct	ion - Line	al Feet		
Side Track Constructed Side Track Retired	i	355 420	582	
Rail Installed	- Single T	rack Feet		
140#	172	200	1,242	
102# 100# 80#		23,387	100,058	
	Total -	32,830	102,912	
Rail Renewed in Ki	nd - Singl	e Track F	eet	
100#		4,841 2,762	6,702	
	Total -	7,603	8,187	
Rail Removed - S	ingle Trac	k Feet		
127#		200	2 506	
91# 80# 65#		2,649 23,487 9,208	3,796 100,072 1,030	
	Total -	35,544	104,898	
Tie Plates Installed				
100#		23,298	43,716	
100# Secondhand 80# x 100# Secondhan	ıd	1,570 5,390	14,134	
	Total -	30,258	57,850	
Angle Bars Renewed - Pairs				
100#		8,677	7,169	

# SUMMARY - CONTINUED

		1946	1945
	Special Work		
Crossovers Removed Turnouts Installed Crossings Built Up Frogs Repaired Switch Points Repair Thermit Welds		3 - 4 13 10 174	2 1 5 15 7 178
	Ties Renewed		
Main Line Side Track Switch Bridge 3rd Rail		26,670 2,946 713 362 44	21,258 1,364 909 894 892
	Total -	30,735	25,317
Ties Ir	istalled on New Work		
Main Line - New Side Track - New Switch - New		355	576 410 39
	Ballast - Cars		
Stone Gravel		432	387 114
	Broken Rails		
100# 80#		2	1 5

### SUMMARY - CONTINUED

	1946	1945
Crossings		
Gumwood Crossings Installed Asphalt Crossings Rebuilt Plank Crossings Rebuilt	10	7 8 3
Bridge Repairs  Bridges Repaired  Bridges Painted  Painting	1 <b>2</b> 9	11 4
Buildings - Painted and Decorated Company Houses Painted and Decorated	65	43
Crossing Protection  Automatic Gates Installed - Locations Automatic Flashers Installed - Locations Automatic Gates Damaged by Automobiles Manual Gates Damaged by Automobiles  Fencing	2 124 35	2 119 34
Right-of-Way Fence Rebuilt - Weed Killer	9,578	114,370
Two Applications - Single Track Miles One Application - Single Track Miles Total Solution Used - Gallons  Carload Material	180 20 72,550	76,000
Sand and Stone Coal Ties Cinders Miscellaneous	469 23 94 128 26	522 32 69 128 81 832

### ELECTRIC POWER SERVICE DIVISION

### ADDITIONS AND BETTERMENTS

### RETIREMENT OF TRACK IN WAUKEGAN - A.F.E. 4544

The trolley wire was removed on Washington Street from Edison Court to Utica Street at the time the track was taken up.

# INSTALLATION OF BACK GUYS BETWEEN WAUKEGAN AND MILWAUKEE A.F.E.'s. 4533 and 4534

193 new anchors and back guys were installed on trolley poles between Waukegan and the State Line and 119 installations made in Wisconsin.

# CONSTRUCTION OF AUTOMATIC SUBSTATION, SOUTH OF 7-MILE ROAD A.F.E. 4525

Railway forces installed the outdoor steel structure, set transformers and completed outside wiring. Inside equipment has been installed and wiring is in progress.

Wisconsin Electric Power Company forces built a new high tension line on the east side of the right-of-way from 6-Mile Road to the Substation.

At the close of the year the work was 85% completed.

### MAINTENANCE WORK

In addition to the routine work of this division, the following major items of maintenance were done: -

Renewed 156 wood poles, 362 cross spans, 7 high tension cross arms, 258 - 45,000 volt transmission line insulators, 137 anchors and 425 back guys.

Renewed 8.16 miles of 4/0 trolley wire.

Renewed 6,489 - 400,000 C.M. Rail Bonds, including those installed on rail renewals.

# POWER DISTRIBUTION

1945	13,048,275	1,578,340	414,617	39,948,562	56,473,422
3461	12,724,915	13,537,594	462,064	38,292,691	54,678,654
	A.G.				
	K.W.H.	M.W.W.			
	Wisconsin, exclusive of Milwankee City Milwankee City	Wisconsin, including Milwaukee City	Wisconsin D.C. furnished by Winthrop Harbor	Wisconsin Total Illinois Total	Total Purchased

12,376 12,395,219 12,609 51,025,830 45,5%

Average monthly demand for year in K.W.
A.C. & D.C. K.W.H. purchased on demand charge basis
Load factor for year
Gar miles operated on North Shore power

### ELECTRIC POWER SERVICE DIVISION

### COST OF ELECTRICAL ENERGY PER CAR MILE

### K.W.H. - C.N.S. & M.Ry. Co. and C. & M.E.Ry. Co.

January		5.755.776
February		5,755,776
March		5,106,563
Apr41	-	4,616,219
May ,	•	4,207,298
June	-	4,263,218
July		4,159,912
August		4,349,981
September		4,132,217
November		4,417,959
December	- ,	4,467,835
		material commence of the last

Total 54,678,654

### CAR MILES OPERATED

January		1,141,199
February	-	1,014,713
March	-	1,101,293
April	-	1,032,029
May	-	944,245
June	-	995,931
July	-	991,925
August		1,013,741
September	-	944,913
October	-	956,784
November	-	881,685
December	-	860,978

Total 11,879,436

Cost of power for year 1946 - Account 59 \$720,277.49

Total car miles operated on North Shore power 11,879,436
\$720,275.78 + 54,678,654 = 1.317 cents per K.W.H.

54,678654 + 11,879,436 = 4.603 K.W.H. per car mile

4.603 x 1.317 = 6.062 cents per car mile - Account 59 Purchased

Power

Cost of electric energy per car mile at Substation A.C. &

D.C. \$.0606

Cost of electric energy per car mile at Substation D.C.

Bus \$.0690

NOTE: The above costs do not include interest on investment, insurance, depreciation or taxes.

### COST OF ELECTRICAL ENERGY FOR YEAR 1946

P.S. D.C.	P.S. A.C.	Wis.Elec. Co. A.C.	Wis.Eleo. Co. D.C.	Wells St. D.C.	Calvary D.C.
Jan. \$ 49,687,07 Feb. 45,71%.64 Mar. 46,113,55 Apr. 43,392.17 May 40,675.42 June 40,115,34 July 39,893.18 Aug. 44,174.81 Sept. 43,008.89 Oct. 44,840.43 Nov. 44,310.60 Dec. 44,997.99	\$ 6,937.85 6,291.41 5,302.40 4,590.86 4,632.22 4,420.36 4,632.91 4,7518.04 4,892.27	\$ 8,405.77 7,706.62 7,766.63 7,345.36 7,625.10 7,821.11 7,940.05 7,949.83 7,818.44 7,922.02 7,966.36 8,312.84	\$ 3,138.47 2,661.00 2,924,95 2,660.50 2,007.00 1,678.50 1,678.50 1,939.50 2,005.50 2,331.38 2,656.00	\$ 46.17 42.00 45.99 44.70 45.46 46.79 46.25 46.41 44.67 52.88	\$ 1,041.95 954.86 989.51 899.67 1,336.50 1,358.67 1,192.05 1,058.75 1,116.97 1,174.58 1,208.12
\$526,928.08	\$62,412.97	\$94,596.17	\$27,975.80	\$550.20	\$13,325.55

Cost per D.C. K.W.H. Public Service Company contract - \$526,928.08 ÷ 37,488,236 = 1.4 cents per K.W.H.

Cost per A.C. K.W.H. Public Service Company contract - \$62,412.97 ÷ 5,349,096 = 1.17 cents per K.W.H.

Cost per A.C. K.W.H. Wisconsin Electric Power Company contract - \$94,596.17 + 8,188,496 = 1.55 cents per K.W.H.

Cost per D.C. K.W.H. Wisconsin Electric Power Company contract - \$28,525.08 + 2,386,305 = 1.2 cents per K.W.H.

Cost per D.C. K.W.H. Chicago Rapid Transit Company contract - \$ 13,325.55 - 1,266,519 = 1.05 cents per K.W.H.

Average cost per K.W.H. system -\$725,788.85 ÷ 54,678,654 = 1.32 cents per K.W.H.

### POWER SUMMARY - YEAR 1946

```
2,645,828
                         No. 30 Skokle
No. 31 Lake Ave.
No. 32 Kotz Ave.
No. 33 Deerfield Rd.
No. 34 Old Mill Rd.
No. 35 Laurel Ave.
No. 36 Libertyville
No. 37 Central St.
No. 38 Winnetka
                          No. 30 Skokie
                                                                                         D.C.
                                                               D. C.
         1,140,416
         1,098,720
         1,181,758
1,223,810
668,886
         1,127,548
         1,610,680
                          No. 36 Winnetka
No. 39 Ravinia
No. 40 Ft. Sheridan
No. 42 No. ChicagoNS
No. 42 No. Chicago P.S. Co.
No. 43 Waukegan
No. 44 Beach
No. 45 Winthrop Harbor
No. 60 Lake Bluff
Highwood Shops
         3,478,216
         3,919,280
3,532,580
1,122,000
        3,519,540
2,772,160
599,277
1,386,200
         5,755,810
205,100
51,703
                           Waukegan Garage
            170,308
                           Skokie Shops
            109,700
                           Glencoe & Kenilworth Signals
             79,496
                           Howard St. Station
                           Waukegan to State Line Signals
       37,488,236
                           Public Service Company Billings
                                                                                        D.C.
        1,266,519
                           C.R.T. Company Calvary
Total Purchased, Illinois
                                                                                         D.C.
                                                                                         D.C.
            462,064
                           Less Winthrop Harbor to Wisconsin
                                                                                       D.C.
       38,292,691
                           Total - Illinois
                                                                                        D.C.
         5,349,096
                           Public Service Company
                                                                                         A.C.
                           Wisconsin Electric Power Company
Wisconsin Electric Power Company
       43,641,787
         8,188,498
         2,386,305
            462,064
                           Winthrop Harbor to Wisconsin
                                                                                        D. C.
       54,678,654
                           Total A.C. & D.C. Purchased
McKeown Substation D.C.

Kenosha Substation D.C.
Bose Road Substation D.C.
Racine Substation D.C.
Quarry Substation D.C.
Carrollville Substation D.C.
Carrollville Substation D.C.
College Avenue Substation D.C.
Milwaukee Substation D.C.
            990,900
        1,424,920
         1,661,240
            676,420
            769,610
         1,217,000
            780,500
         1,864,900
                           Total Converted in Wisconsin
Winthrop Harbor to Wisconsin
Wisconsin Electric Power Company
       10,133,090 462,064
                                                                                        D.C.
                                                                                        D.C.
         2,386,305
                                                                                        D.C.
       12,981,459
13,537,594
812,679
                           Total to Wisconsin
                                                                                        D.d.
                           K.W.H. Wisconsin
                                                                                          A. C.
                           Less Milwaukee City
       12,724,915
                           K.W.H. A.C. to Wisconsin exclusive of Milwsukee City
            462,064
                          K.W.H. D.C. to Wisconsin from Winthrop Harbor
                           K.W.H. to Wisconsin exclusive of Milwaukee City
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### K.W.H. PURCHASED - YEAR 1946

	P.S.Co. D.C.	P.S.Co. A.C.	D.C. C.R.T. Co.
Jan. Feb. War. Apr. May June July Aug. Sept. Oct. Nov. Dec.	3,979,951 3,409,046 3,526,629 3,148,273 2,897,036 2,898,061 2,837,065 3,003,720 2,837,889 3,082,924 2,861,575 3,010,067	645, 380 563, 620 578, 880 492, 420 378, 020 400, 560 367, 940 376, 916 362, 760 383, 940 409, 600 5, 349, 096	115,103 98,888 97,729 85,655 88,802 118,013 121,777 108,044 92,597 102,159 113,358 124,394 1,266,519

	Wisc. Elect. Power Co. A.C.	Wisc. Elect. Power Co. D.C.			D.G.
Jan. Feb. Mar. Apr. Hay June July Aug. Sept. Oct. Nov. Dec.	749,186 675,178 675,976 640,030 666,130 674,888 688,576 700,176 676,918 677,150 668,304 596,986 8,188,498	261,539 221,750 243,746 223,375 172,750 167,250 139,875 156,825 167,125 194,250 881,500 2,331,265	4617 4200 4599 4470 4560 4446 4679 4625 4641 4467 5288 55,020	266,156 225,950 248,345 227,845 177,310 171,696 144,554 161,125 166,053 171,766 195,717 226,755	
Total Total Total	D.C. K.W.R. Wis A.G. K.W.R. Wis D.C. K.W.R. Cal D.J. Public Ser A.G. Public Ser Total A.G. and	consin Electris Vary Vice Company Vice Company	Company Company	2,386,305 8,188,498 1,266,519 37,488,236 5,349,096 54,678,654	

### MILWAUKEE CITY LINE

### Kilowatt Hours - D.C.

	N.S. Feeder	Wisc. Elect. Co.	Wells St.	Total
Jan. Feb. Mar. Apr. May Jume July Aug. Sept. Oot. Nov. Dec.	88,090 77,160 56,900 35,040 36,750 50,960 53,130 49,950 36,870 37,520 39,580 42,170	261,539 221,750 243,746 223,375 172,750 167,250 139,875 156,500 161,625 167,125 194,250 221,500	4617 4200 4599 4470 4560 4446 4679 4625 4428 4641 4467 5288	354,246 303,110 305,245 262,885 214,060 222,656 197,684 211,075 202,923 209,286 238,097 268,958
	603,920	2,331,285	55,020	2,990,225

### Kilowatt Hours - A.C.

Jan. Feb. Mar. Apr. May June July Aug. Sept. Oct. Nov. Dec.	114,407 100,599 77,671 41,858 52,357 64,507 68,116 66,158 49,838 52,256 56,097 68,815
Confidence.	812,679

Total D.C. K.W.H. to Milwaukee City - 603,920 Total A.C. K.W.H. to Milwaukee City - 812,679 Wisconsin ratio of conversion 74.4%

### Illinois Substations D. C. Output in K.W.H.

	Calvary	Niles No.30	No. 31	No. 32	No. 33
Jan. Feb. Mar. Apr. May June July Aug. Sept. Oct. Nov. Dec.	115,103 98,888 97,729 85,655 88,802 118,077 105,044 92,597 102,159 113,358 124,394 1,266,519	325,029 265,749 290,249 249,249 207,649 171,129 164,079 219,409 214,329 208,769 161,009 169,179 2,645,828	104,735 93,355 97,005 54,975 96,595 108,198 97,215 53,595 75,565 98,208 102,815 97,495	112,700 92,300 90,770 93,750 52,460 94,330 85,660 93,960 54,220 89,580 61,920 94,070 1,098,720	126,859 102,659 115,059 95,699 91,179 96,279 95,309 98,759 86,929 1,181,758

	No. 34	No. 35	No. 36	No. 37	No. 38
Jan. Feb. Mar. Apr. May June July Aug. Sept. Oct. Nov. Dec.	131,240 109,950 108,150 99,030 103,690 108,160 97,610 96,370 93,240 97,830 90,360 88,180	76,548 66,788 670,718 39,8528 62,708 47,948 46,428 58,73	118,649 98,279 108,509 82,489 80,979 73,749 81,419 85,369 94,109 103,989 119,249	151,680 126,440 141,540 126,030 123,940 117,150 120,810 124,150 118,590 125,410 160,880 173,760	366,018 308,818 329,718 302,518 270,318 267,518 277,118 285,318 271,218 316,316 240,618 242,718
	1,223,810	668,886	1,127,548	1,610,680	3,478,216

Illinois Substations D.C. Output in K.W.H.

	No. 39	No. 40	No. 80	No. 42
Jan. Feb. Mar. Apr. May June July Aug. Sept. Nov. Dec.	389,990 336,390 366,390 321,690 305,190 306,490 312,190 300,690 339,790 399,790 306,490	402,090 349,990 316,990 304,490 262,990 254,390 255,390 275,390 273,590 293,190 273,590 290,090	588,300 507,050 531,200 475,320 447,300 493,270 459,180 470,000 446,670 463,760 431,440 442,320	126,200 122,300 114,800 94,000 67,200 86,600 80,700 74,600 95,700 89,500 93,700
	3,919,280	3,532,580	5,755,810	1,122,000
	No . A24	No. 43	No. 44	No. 45
Jan. Feb. Mar. Apr. May June July Aug. Sept. Oct. Nov. Dec.	379, 520 320, 220 315, 660 252, 260 296, 210 254, 050 269, 050 256, 230 275, 620 306, 870	320,350 269,980 262,790 234,690 201,830 223,290 206,970 221,620 203,080 206,060 205,320 216,180	57,950 54,220 47,0520 45,6620 50,2830 45,830 45,410 49,200	123,900 116,100 135,200 123,700 111,500 99,400 103,200 119,300 119,300 123,200 104,700 206,200

# Suxiliary Power Furnished Under D.G. Power Contract in K.W.H.

	Highwood Shops	Waukegan Garage	Skokie Shops	Winnetka Signals	Howard St. Station	Signals N. Chgo State Line
Jan. Feb. Mar. Apr. Hay June July Aug. Sept. Oct. Nov. Dec.	24,000 20,600 22,500 15,400 11,700 13,500 14,200 15,400 16,600 18,300 19,900	6,387 5,542 7,969 4,566 3,871 2,912 3,630 4,501 4,884 5,988	20,500 18,600 12,100 11,600 11,400 10,800 11,100 11,500 11,900 14,800 17,508	11,200 9,500 10,600 7,900 7,300 7,700 7,700 6,900 9,300 10,300 11,800	7,953 7,713 7,649 7,906 4,951 5,542 5,572 5,580 6,108 6,102 7,350 6,280	7,820 6,960 7,260 8,020 7,060 7,160 7,900 7,460 7,620 7,500 7,240 7,220
	205,100	51,703	170,308	109,700	79,496	\$9,220

No. Chicago State Line Signals Cakton Street Shops Highwood Shops Waukegan Garage Howard Street Station Winnetka Signals	 89,220 170,308 205,100 51,703 79,496 109,700
Total Auxiliary	705,527

Public Service D.C. contract load factor - 46.6%

Wisconsin Substations D.C. Output in K.W.H.

	McKeown	Kenosha	Bose Rd.	Racine	Quarry
Jan. Feb. Har. ADP. June July Aug. Sept. Oct. Nov. Dec.	93,200 95,900 85,700 85,000 72,800 84,900 83,400 76,200 74,800 83,100 73,100 82,200	147,710 144,390 145,420 125,820 90,500 125,940 123,520 106,000 103,220 95,010 106,900 110,490	65,330 5,350 61,520 61,520 61,520 62,550 67,550 67,590 645,690 645,420	199,550 140,900 165,710 160,650 115,060 121,640 123,200 123,610 129,400 122,850 122,470 130,140	53,740 57,460 58,300 59,420 59,420 73,380 53,100 61,710 58,780 555,900 37,540
	990,900	1,424,920	747,600	1,661,240	676,420

	h Mile	Jarrollville	College	Milwaukee	D.C. Wisconsin Elect.Co.	Win Harbor To Wisconsin
Jan, Feb, Mar. Apr. Hay Jule July Aug. Sept. Oct. Nov. Dec.	74,370 75,200 57,350 68,860 65,200 67,090 61,210 67,780 60,880 55,950 56,610 59,110	107,800 95,200 105,300 112,900 90,600 117,900 96,200 102,100 90,200 88,900 95,000 114,900	66,700 69,200 69,600 71,800 63,200 69,000 70,100 62,900 62,600 58,400 61,200 55,800	256,600 212,600 178,100 143,600 121,200 122,700 143,400 144,700 124,000 133,300 141,800 142,900	266,156 225,950 226,349 249,841 177,310 171,696 144,554 161,125 166,053 171,766 198,717 226,788	41,700 45,766 41,233 31,166 33,133 34,400 39,766 41,067 34,900 35,400
	769,610	1,217,000	780,500	1,864,900	2,386,305	462,064

Total converted in Wisconsin - 10,133,090 K.W.H.

### A.C. Power Furnished in Wisconsin in K.W.H.

	W. Harbor	Beach	Milwaukee
Jan. Feb. Mar. Apr. May June July Aug. Sept. Oct. Nov. Dec.	196,500 164,900 183,600 150,100 149,300 146,000 137,300 149,476 150,200 141,960 132,000 145,200	448,880 398,720 395,280 342,320 228,720 254,560 230,640 227,440 212,560 242,000 257,040 264,400	749,186 675,178 676,976 640,030 666,130 674,888 688,576 700,176 676,918 677,150 666,304 696,986
	1,846,536	3,502,560	8,188,498

### Wisconsin

Input A.C. K.W.H. - 13,537,594 Output D.C. K.W.H. - 10,133,090 Efficiency - 74.9%

Public Service Co. A.C. contract load factor	-	35.9%
Wisc. Electric Power Co. A.C. contract load factor	-	57.6%
System load factor A, C.	-	46.8%
System load factor A.C. & D.C.	-	45.5%

Monthly K.W. Demand - Illinois Stations

	No. 30 Skokle		Power #32	Signals #32	Power #33	Power #34
Jan. Feb. Mar. Apr. May June July Aug. Sept Oct. Nov. Dec.	870 830 826.7 819.9 751.9 593.3 586.6 740 754 760 718.1	378.94 376.4 3756.4 3773.4 356.4 3773.4 356.4 3773.4 3773.4 3773.4 3773.4 3773.4	390 3946.7 366.7 366.7 366.7 366.7	17.3 18.0 16.0 14.4 13.5 12.1 12.1 15.4 14.7 16.9	473.3 441.2 433.4 446.6 370 406.7 406.7 420 406.7 433.3 433.3	460 466°7 460°7 416°7 433°6 373°4 396°6 510 413°3
	9,080.5	4,491.7	4,071.1	180.7	5,067.9	5,280

	Signals #34	Power #35	Libertyville #36	Central Street #3	Winnetka 7 #38	Ravinia #39
Jan. Feb. Mar. Apr. May June July Aug. Sept. Oot. Nov. Dec.	16.9 14.8 13.9 12.5 14.7 13.6 14.7 15.6	310 336.7 306.7 326.7 270 180 193.3 243.4 260 183.4 323.3	363.6.4 336.4 345.9 310 270.3 293.3 406.7 403.	286.6 273.4 276.7 286.7 246.6 270 274.8 290 290 400 423.3	786.7 760.6 756.6 783.7 726.7 696.7 763.4 823.4 850	89666.7 91666.7 9266.7 9266.7 9266.7 9266.7 9266.7 9266.7
	172.8 3	,246.8	3ф989.1	3,584.8	9,062.8	10,623.2

Monthly K.W. Demand - Illinois Stations

	Fort Sheridan #40	North Chicago #42	North Chicago #A.24	Waukegan #43	Beach #44	W.Harbor	L.Bluff #80
Jan. Feb. Mar. Apr. May June July Aug. Sept Oct. Nov. Dec.	960 553.3 860 770 700 713.4 730 686.6 820 903.3	740 720 746.6 760 563.4 660 686.7 733.4 770 733.4	720 710 700 666.7 796.6 693.8 712.4 710 693.4 736.7 803.3 8,629.6	673.36 6436.75 66376.66 6376.66 680 623.37 5586.77 5456.6 7,244.8	163.4 133.3 140 156.7 156.7 200 180 96.7 156.6 73.3 110 150	266.6 339.6 343.3 370 313.3 370 356.6 356.6 356.6 356.3 363.4	1,200 1,236.6 1,166.7 1,140 1,166.7 1,186.6 1,173.4 1,163.3 1,143.7

Jan. 21.6 7.1 37.3 9.0 14.5 Feb. 21.1 6.5 34.4 7.2 14 Mar. 19.7 5.2 26.3 5.9 13.5 Apr. 16.4 4.8 21.6 5.8 12.5	Zion & Waukegan Signals
Mar. 19.7 5.2 26.3 5.9 13.5 Apr. 16.4 4.8 21.6 5.8 12.5 May 14.4 3.2 16.3 5.3 10.5 June 10.2 2.9 10.3 5.4 11.0 July 10.8 1.9 10.7 4.3 10.0 Aug. 10.2 2.4 9.4 4.7 10.0 Sept. 14.1 2.7 14.6 5.3 10.0 Oct. 12.9 3.5 11.4 5.3 10.5 Nov. 18.5 5.5 23.7 7.0 12.5 Dec. 18.4 5.5 27.5 8.0 12.0	14 11.8 11.8 11.8 11.8 11.8 11.2 11.2 11.2

### Monthly K.W. Demand As Run

	P.S. N	ilw. Total	P.S.Co. D.C.	Total System
Jan. 1,683.3 506.7 Feb. 1,613.3 423.1 Mar. 1,440 503.3 Apr. 1,226.6 423.1 May 1,266.7 370 June 1,176.6 400 July 946.6 386.3 406.3 0ct. 863.4 403.3 0ct. 863.4 403.3 Nov. 1,010 Dec. 893.3 413.1 13,946.4 5,003.6	2,036.7 16 1,943.3 16 1,690 16 1,636.7 16 1,576.6 16 1,263.3 16 1,263.3 16 1,263.7 16 1,266.7 16 1,416.7 16	24 3,614 24 3,660.7 24 3,567.3 23 3,259.7 23 2,956.3 2	9,786.4 9,743.2 9,091.5 8,751.0 8,872.4 9,038.0 9,061.7	13,917.2 13,686.4 13,353.7 13,356.2 12,351.2 11,950.6 11,758.7 11,994.3 11,994.3 11,245.5 13,051.4 12,692.1

Manth 1 m	DF 5.9 90	Same and	As Billed
IN CORP PITTA	Down H. D.	Demand	AS DILLEG

		MOUTH WOM'S	1. Demand .	as printed		
Beach A.C.	Winthrom Harbor	P.S. A.C. Total	Milw.	Total	P.B. de. D.O.	Total System
Jan. 1,683.3 Feb. 1,613.3 Mar. 1,440.0 Apr. 1,266.6 May 1,266.7 July 903.3 Aug. 946.6 Sept. 883.3 Oct. 863.8 Nov. 1,010.0 Dec. 893.3	506.7 423.4 503.4 370.0 366.7 403.3	2,190.0 7,036.7 1,636.6 1,5661.0 1,5561.0 1,5561.0 1,5563.0 1,5553.0	1624 1624 1623 1623 1623 1623 1623 1623 1623 1623	3,814.0 73,660.7 73,567.3 73,513.0 73,184.0 73,184.0 73,176.0	10,103.2 10,027.7 9,786.4 9,743.2 9,091.5 8,751.0 8,872.4 9,018.0 9,018.0 9,018.0 9,018.0 9,018.0 9,018.0	13,917.2 13,968.4 13,351.2 12,351.2 11,956.4 12,056.4 12,222.0 12,245.7 13,18.4
13,946.4	5,003.6	20,423.3	19,479	39,90	0.5mm	153,707.3
Average Monthly Demand			As Run	the state of the s	Led	
Public	Service ( Service ( lect. Co	Do. D.d. Do. A.G. A.G.	9,483.8 1,579.2 1,623.3		9,483.8 1,701.9 1,623.3	

12,809.0

System Max. A.C. & D.C. 12,686.3

Substation	Installed Capacity	Cycles	Number of Units
No. 30 Skokie No. 31 Lake Ave. No. 32 Kotz Rd. No. 33 Deerfield Rd. No. 34 Old Mill Rd.  x No. 35 Laurel Ave. No. 36 Libertyville No. 37 Central St. No. 38 winnetka No. 39 Ravinia No. 40 Ft. Sheridan No. 42 No. Chicago No. A24 No. Chicago x No. 43 Pine St., wauke No. 44 Beach No. 45 W. Harbor x No. 80 Lake Bluff	2,000 1,500 1,500 1,500 1,500 x 1,000 1,000 2,000 1,500 2,000 1,500 1,500 1,500 1,500 1,200 x 1,900 25,800	60 60 60 60 60 60 60 60 60 60 60 60 60 6	1 1 2 1 2 1 2 1 1 1 1 1 1 1 1 1 1 1 1 1
McKeown Rd. Kenosha Bose Rd. Racine Quarry 4-Mile Rd. **x Nechuta Rd. Carrollville College Ave. Milwaukee	1,000 1,000 1,000 1,000 1,000 500 *x 1,500 1,000 500 2,000	250 255 255 255 255 255 255 255 255 255	2 1 1 2 1 2 1 2 1 2 1 2 1 2
	10,500	320	14
Total	36,300	1,270	35

<sup>\*</sup> Not Completed

x NOTE: All substations are rotary converters except No. 35, No. 80, No. 43 and Nechuta which are Mercury Arc Rectifier Stations.

### ELECTRIC POWER SERVICE DIVISION

Summary	1946	1945
Crossing Protection		
Autoflag With Bell - Locations Autoflag - No Bell - Locations Bell and Light Signal - Locations 600 Volt Bell on Gate - Locations Electric Lighted Crossings  Overhead Trolley	12 4 13 57	14 4 13 55
Catenary Construction - D.T. Miles Wood and Steel Poles - Main Line - D.T. Miles Steel Poles - Milwaukee - D.T. Miles Steel Poles - Waukegan City - S.T. Miles Wood Poles - Yards & Sidings - S.T. Miles Wire Renewed - Miles Wire Breaks	32.04 59.31 3.35 3.58 43.23 8.16	32.04 59.31 3.35 4.08 43.23 5.7
Lighting		
Passenger Stations Freight Stations Shelters Shops and Car Houses Substations Office Buildings Miscellaneous Buildings Station Platforms Yards	37 9 62 4 9 2 31 222 8	37 9 61 4 9 2 31 221 8
Substations		
Manuel Automatic	4	4 6
Transmission Line - Miles		
60 cycle - 33,000 volt - 3 wire 25 cycle - 33,000 volt - 3 wire 60 cycle - 2,300 volt - 2 wire 25 cycle - 13,200 volt - 3 wire	34.9 48.1 45.5 2.4	34.9 48.1 45.5 2.4
Feeder Cable - Single Wire Miles		
Copper Feeder Cable	177.32	177.32
Bonding		
Bonds Renewed	6,489	9,759